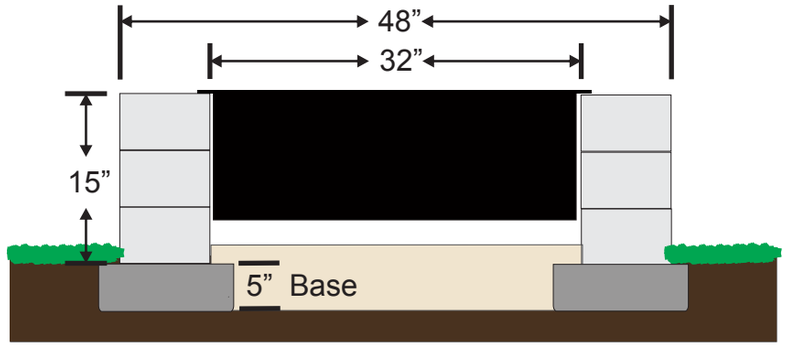
Madera™ DO IT YOURSELF Fire pit OUTDOOR KIT

SQUARE PIT

35 Full Block
26 Half Block
1 Metal Fire Box

ROUND PIT

29 Full Block
20 Half Block
1 Metal Fire Ring



INSTALLATION INSTRUCTIONS

◆ Start by excavating a 6” deep area either 52”x52” square or a 52” diameter circle depending on your fire pit.

◆ Add a 5” thick leveling pad of base rock for the blocks to rest on.

◆ Compact and level the base rock to receive the first course of block.

◆ Place and level the first Madera block. Level each additional unit on the base course as you place it. (Optional) Leave two half blocks out on the base for greater air flow to the fire.

◆ Place the second and third row of blocks by off-setting the vertical joints. Start above a half block to begin. (See layout page for starting points.)

◆ Glue each layer of Madera blocks together with the included mason bond. Do not glue between each block.

◆ When finished, fill inside of fire pit with clean rock to desired height.

◆ Place the metal fire ring in the center of the fire pit with the flange resting on the top layer of block.

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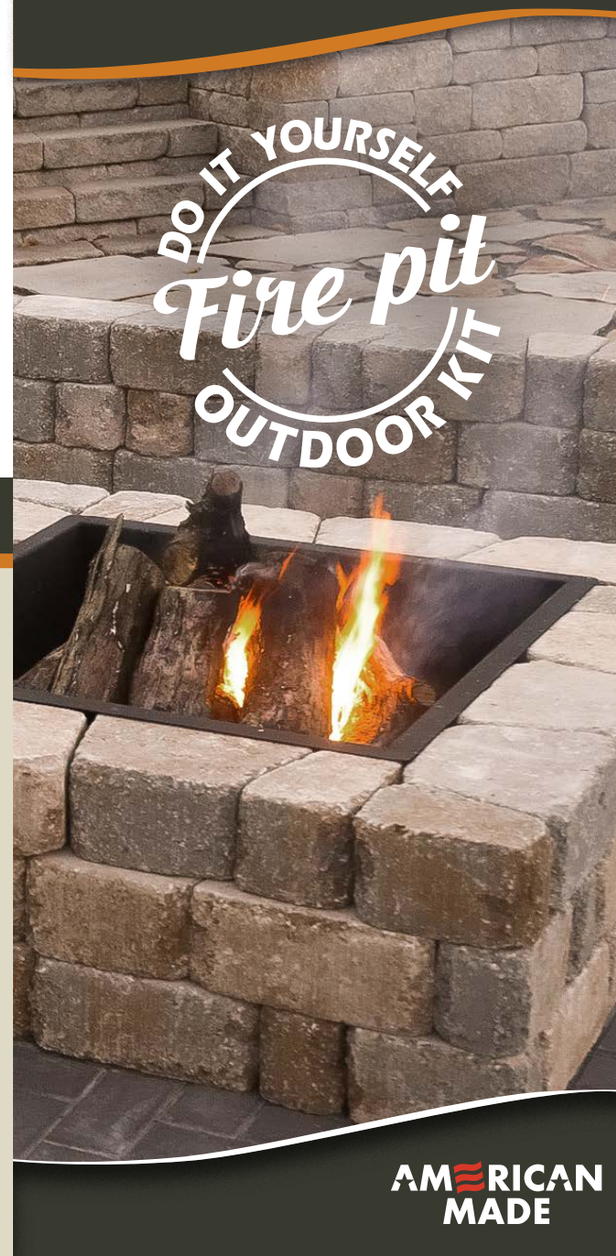


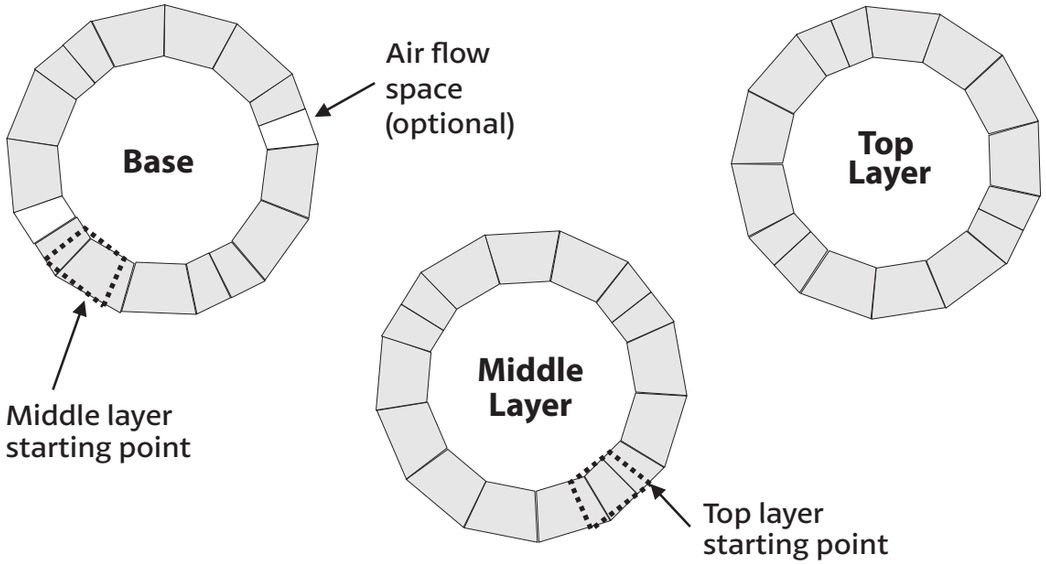
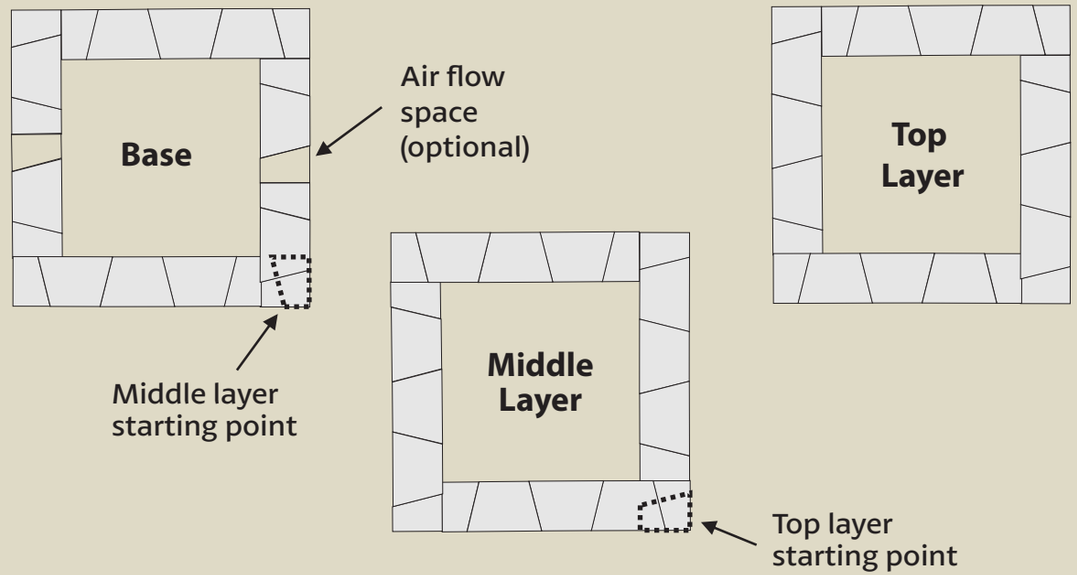
AMERICAN MADE

DO IT YOURSELF

Fire pit

OUTDOOR KIT

Madera™



Fire Pit Layout Diagrams