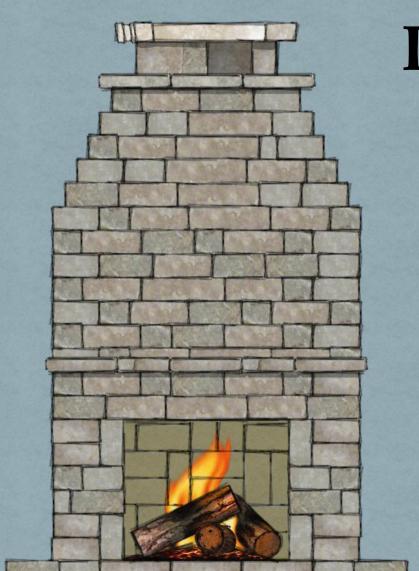
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FPR-6828 Rockwell

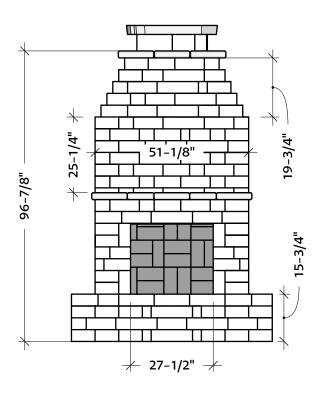
Rockwell Fireplace version 04

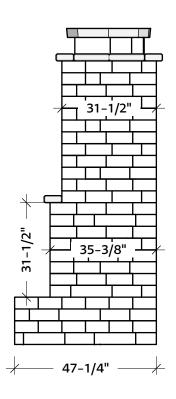
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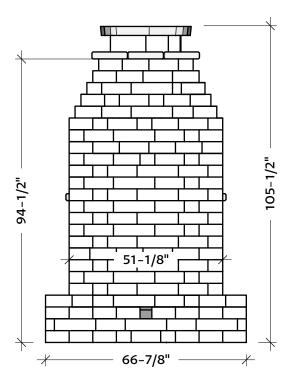
FPR-6828

Rockwell Fireplace

All sizes in this document are approximate.





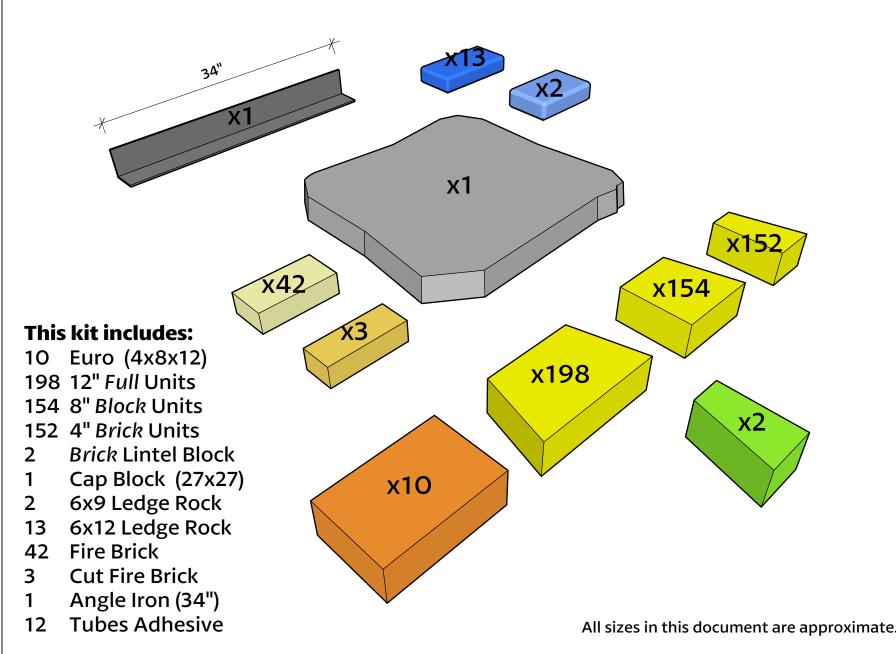




Step by step instructions for assembling FPR-6828 on a prepared surface/base. If you have any questions, please visit:

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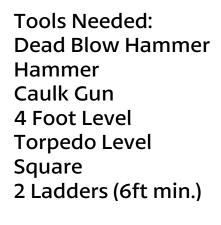


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REVISIONS FPR-6828 BUILD WITH ROMAN™ MM/DD/YY REMARKS Included 1/07/2020 First release - TP 4/04/2020 Top course update- TP with kit **Rockwell Fireplace** 5/13/2020 Model rework-TP 5/25/2020 Continued Improvements -TP

blocks level, square, and plumb. Use a four foot level and check often. Starting on a level four dardien is key. When gluing blocks together, be sure not to use too much adhesive – this will cause the blocks to "swim." A small bead is ideal.





This set of instructions assumes you are building on a level grade on a level foundation.

Be sure to prepare foundation as set out in Romanstone's Base Preparation Guide.

For any questions, visit your Romanstone Dealer, or find us on the web: romanstone.com.



Be sure you have the latest version instructions!



Download the Base Prep instructions. (PDF)



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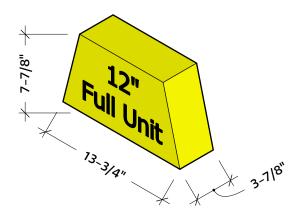
FPR-6828

Rockwell Fireplace

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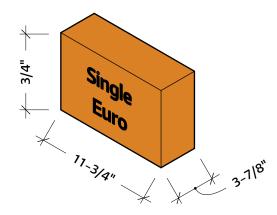
Tools needed

All sizes in this document are approximate.



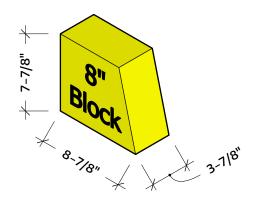
The 12" Full unit is the largest unit. It measures 12" (300mm) across the middle of the block. Flipping or spinning yields the same results.

Shown in yellow.

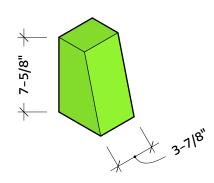


The Rectangular Euro block is a solid 4x8x12 inch unit. Depicted in orange.

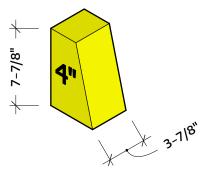
Unit Size Color Key



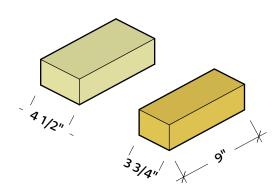
The 8" *Block* unit is essentially 2/3 of the full unit. It measures 8" (200mm) across the middle of the block. Be sure to flip it along the square side to get the correct placement of the angled side.



Lintel Block. There are two precision cut lintel block in your kit. They will be untumbled.



The 4" *Brick* unit is the remaining 1/3 of the full unit. It is the smallest unit measuring 4" (100mm) across its center. You can obtain a *Full* unit by combing a *Block* and a *Brick* unit together.



Fire brick. These hard refractory brick are very dense. Use them to line your firebox. Three come cut to a narrower width. When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together be sure not to use too much adhesive - this will best the blocks to "swim".



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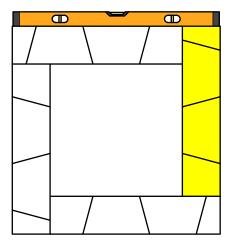
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Correct



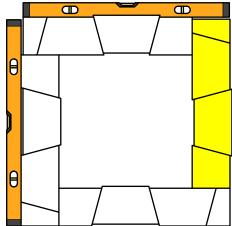
The key to keeping your kit square is to drastic example keep all the blocks length of blocks can line. Be sure to use a straight edge to keep every run of blocks flush and straight.

The key to keeping drastic example drastic example length of blocks can lengt

B



Œ



Here you can see how small variances will keep you from achieving a square build. Being out of square will also make building plumb impossible.

As you can see in this drastic example, the small var length of a run of keep y blocks can change if achievin they are not laid flush and straight. Be sure to keep them abutted building tightly together.

When construction of the c

Almost every issue or difficulty encountered while building this kit can be eliminated by following this simple technique on every course.

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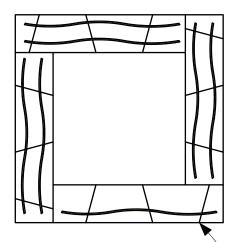
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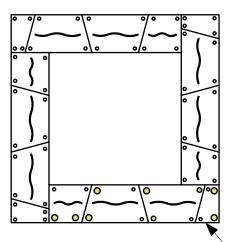
#1 TIP

1/4" Bead



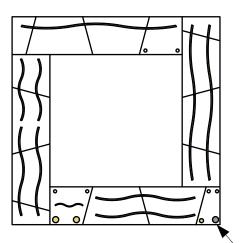
Glue every course after blocks are swept clean. Do not glue vertical joints. This allows water to exit. You can glue only one side to help micro-adjust blocks up to 1/16".

Dollops



Some people prefer using small dollops of glue. This is also acceptable and allows good drainage. Once again, dollops can be use to micro-adjust blocks up to 1/16".

Mixed



You can use any and all the gluing techniques as desired. If you need to adjust over 1/16" you can glue coins as needed. Don't fix larger gaps at once. Use a few courses.

When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will



When gluing blocks together, be sure not to use too much adhesive this will cause the blocks to "swim." A small bead is preferred. Ideally, the blocks should "grind" together when set in place. Try to get your base perfectly level to avoid the need for shimming.

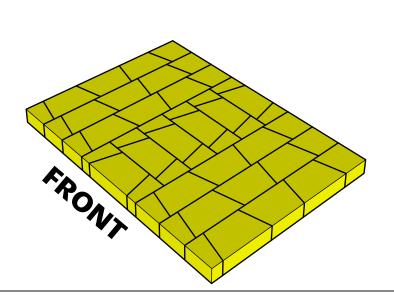
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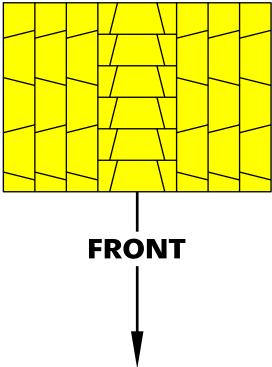
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#2 TIP This is your foundation block. One cannot over emphasize the importance of properly installing this layer. Be sure to take the time to ensure it is "perfectly" square and level. Any imperfections here will continue to show up over and over as you build this kit.





The middle of the base aligns at the middle of a full block. This should help you center your fireplace for optimal placement. When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will be sure house.

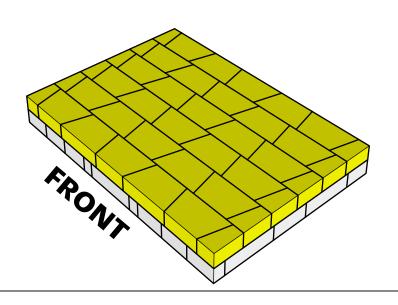


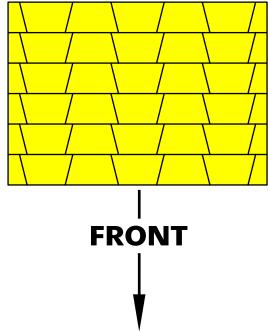
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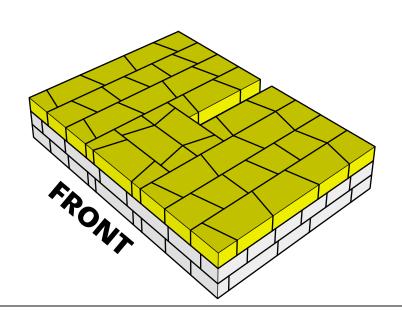
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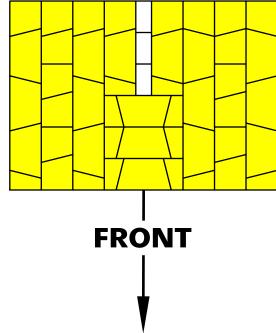
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The gap left here will create a drain for your firebox. You will span this gap in the next layer.





The middle of the base aligns at the middle of a full block. This should help you center your fireplace for optimal placement. When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will



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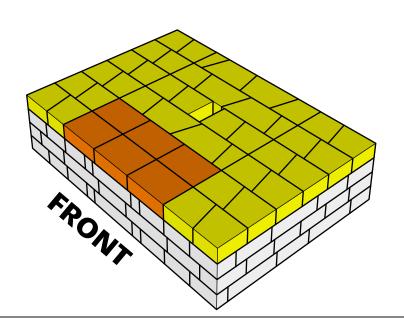
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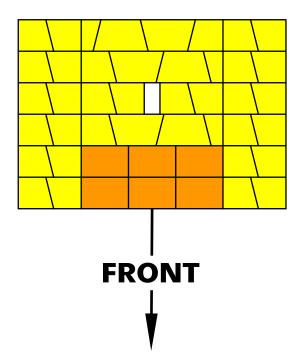
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Be sure to place the rectangular "Euro" block as shown. They are depicted in orange.





The middle of the base aligns at the middle of a full block. This should help you center your fireplace for optimal placement. When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use to much adhesive – this will

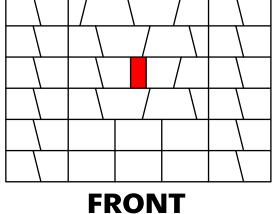


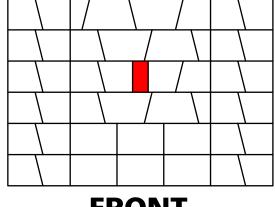
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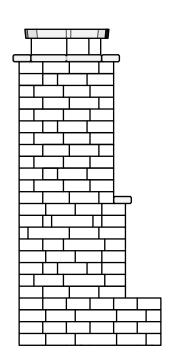
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These two blocks create a removeable plug for the cleanout plenum. Slide them into place. Be sure not to glue them to anything. You could also place these vertically if you choose.





The entire back of the fire-place is flush. There are no setbacks. Be sure to keep your fireplace plumb as you build. Use your 4' level and check often.





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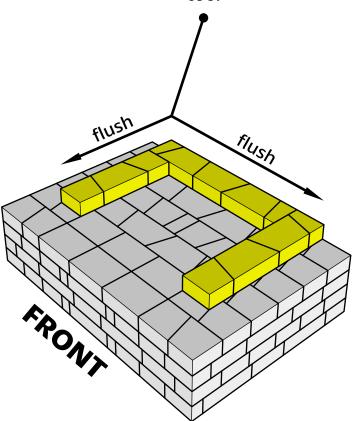
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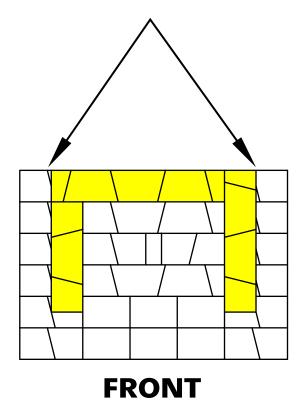
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Be sure to keep the outer faces of the block flush. Use a 4' level to keep them in a line. This will ensure they end up at the same length, too.



Always start building from the outside corners. This will help ensure you keep your structure plumb.



When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together,

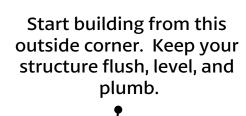


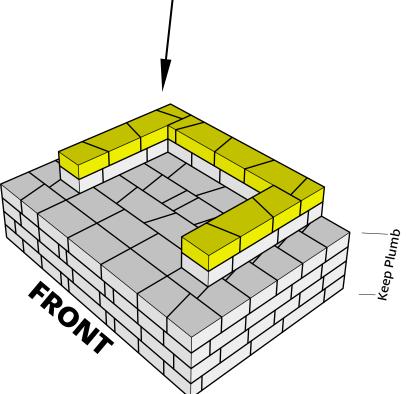
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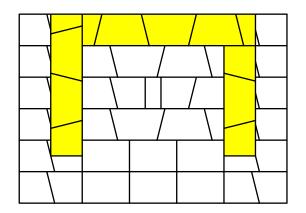
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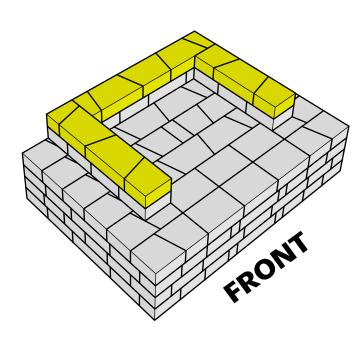
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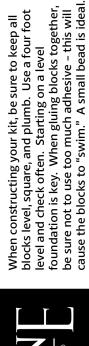








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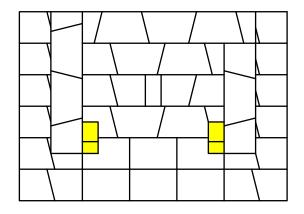
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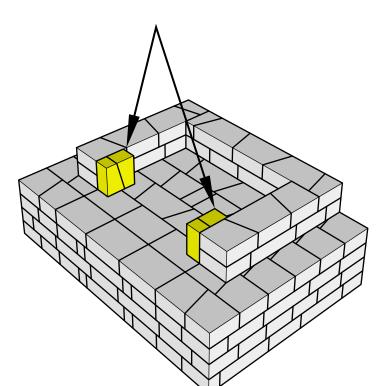
Rockwell Fireplace

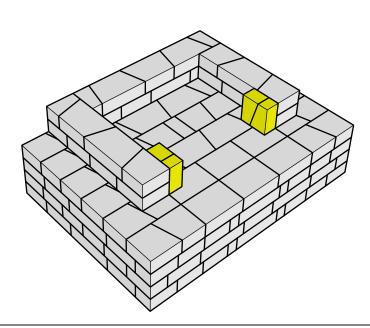
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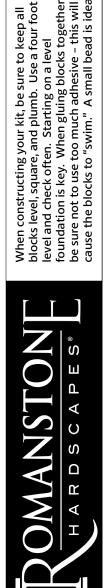
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It is very important to place these block in a vertical fashion as shown. Placing them horizontally will cause them to slide apart.









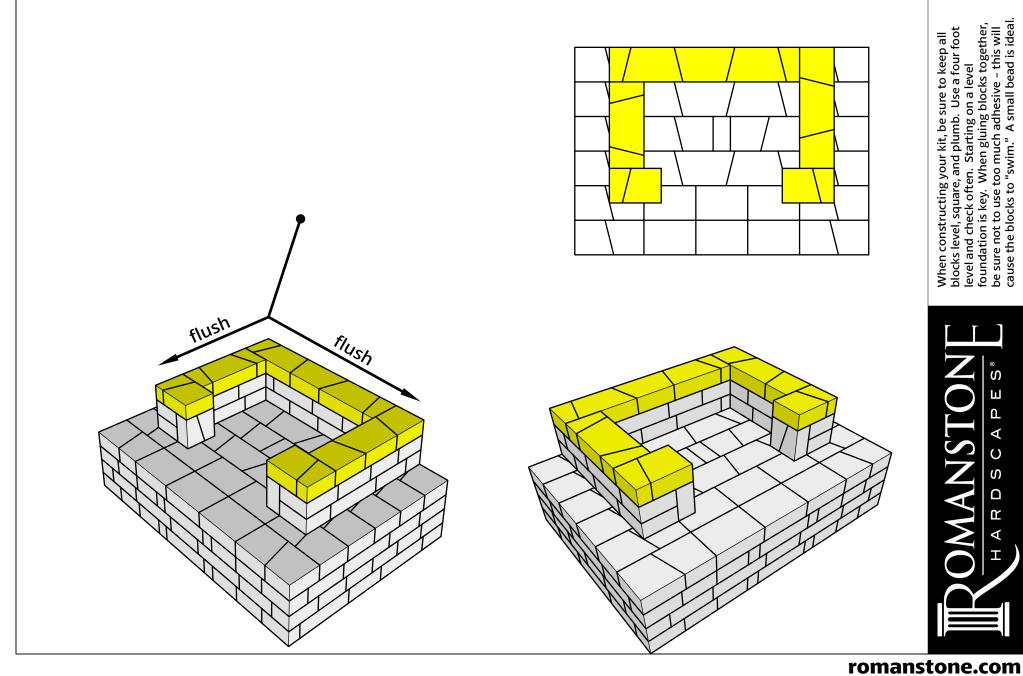
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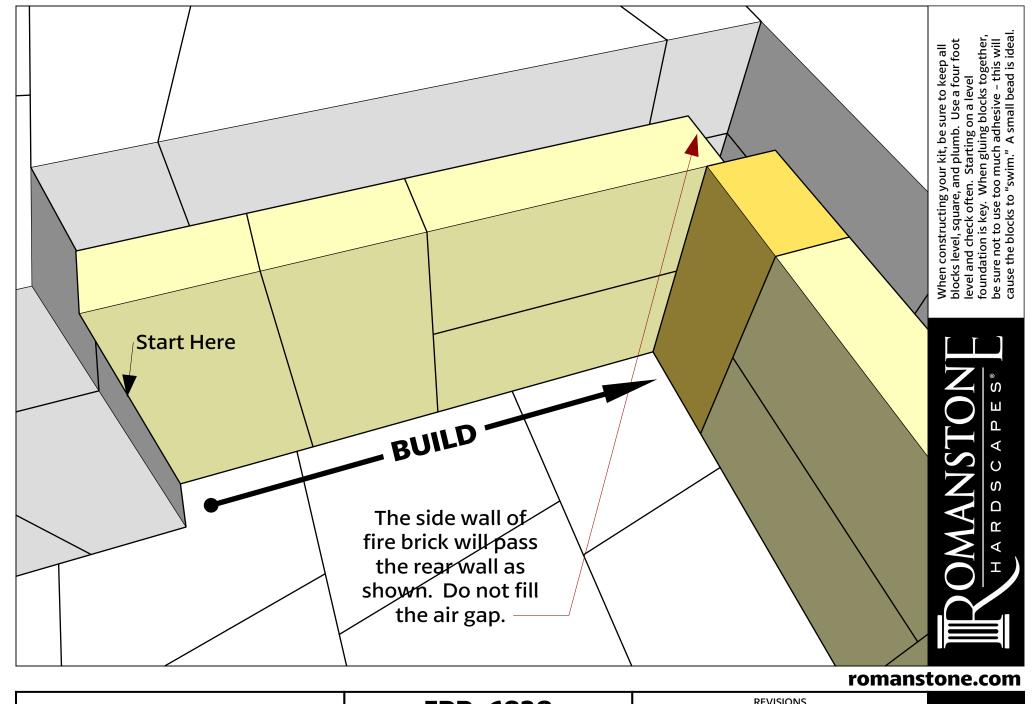


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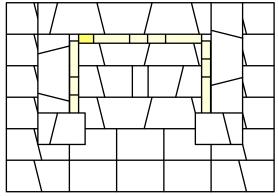
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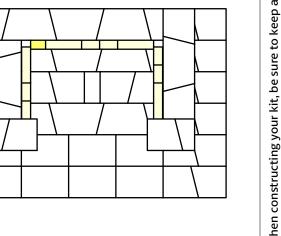
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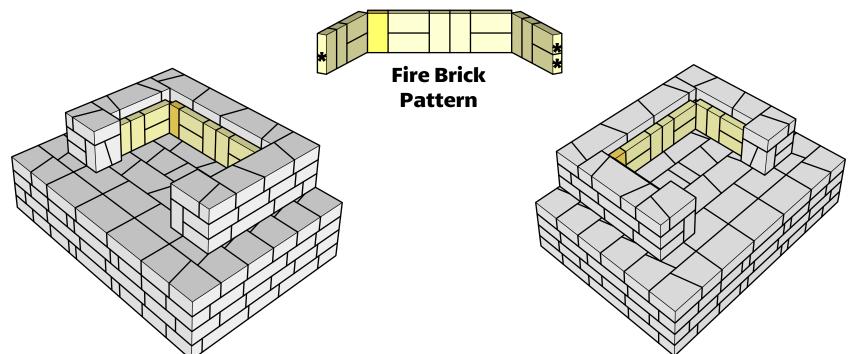
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Always build the side walls of your fire box first. Start where the brick are denoted with an asterisk (*). Abut the fire brick to the front blocks and work toward the rear wall. Then lay the back wall. The side walls will pass the face of the back wall. Do not fill the air gap in the corner. You may glue the back of the fire brick to the block behind them, or just glue the fire brick to each other. Use as little glue as possible. Follow this procedure for the entire fire box.









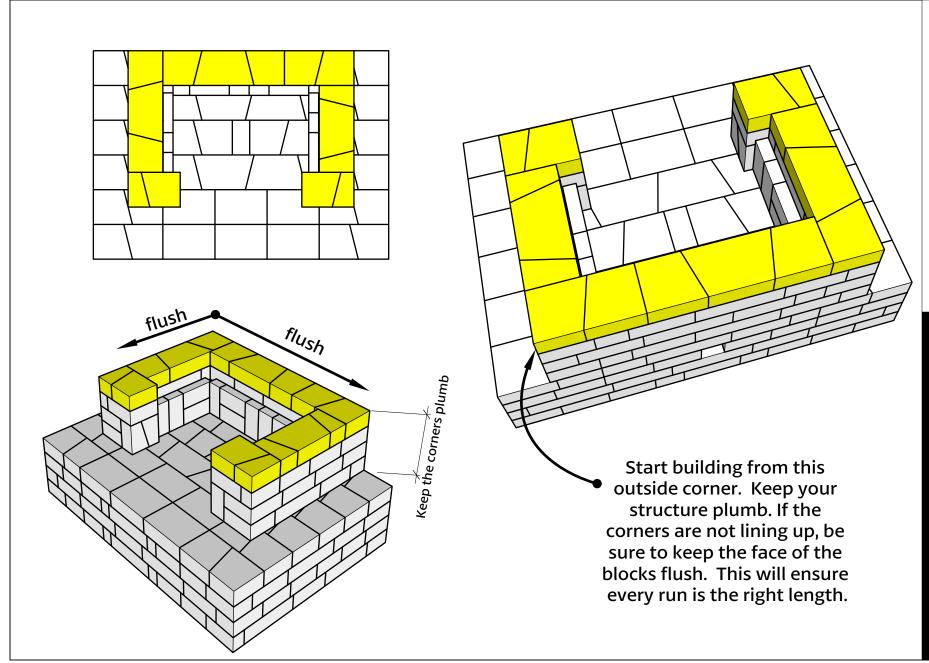
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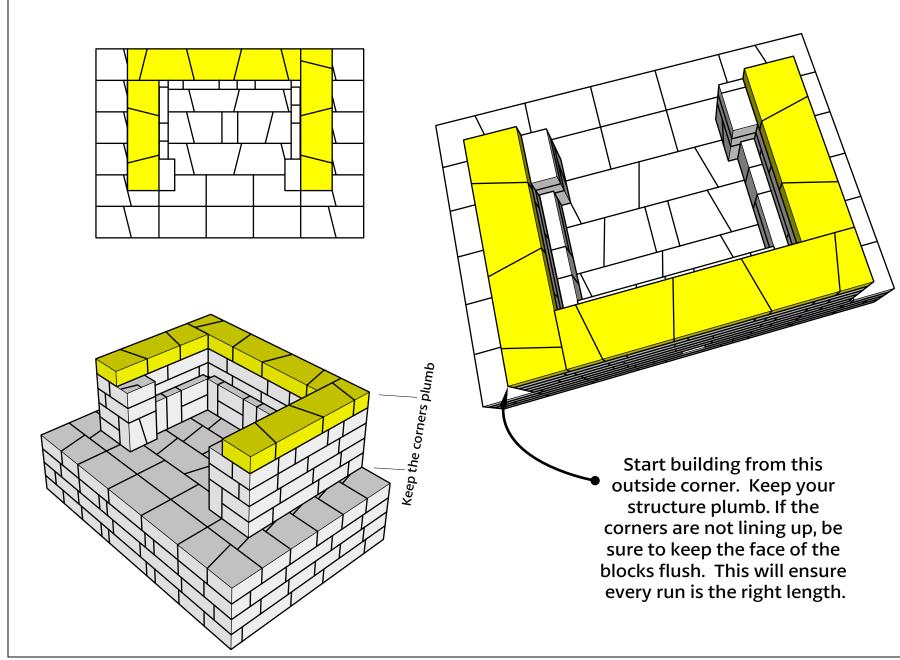
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blocks together



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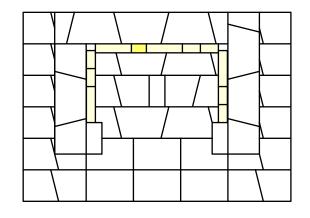
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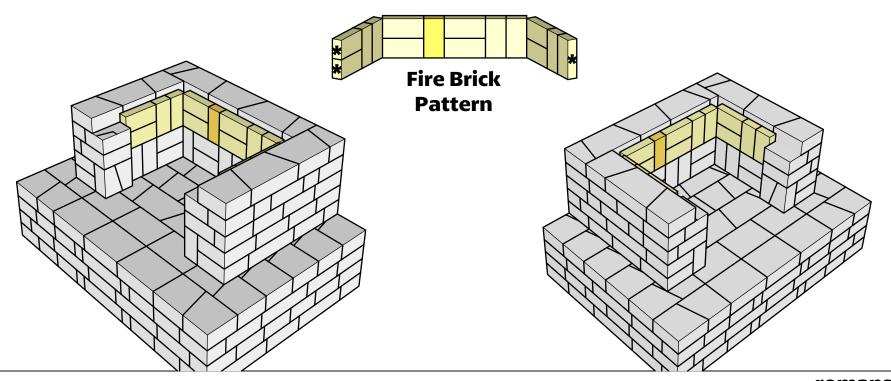
13

blocks together

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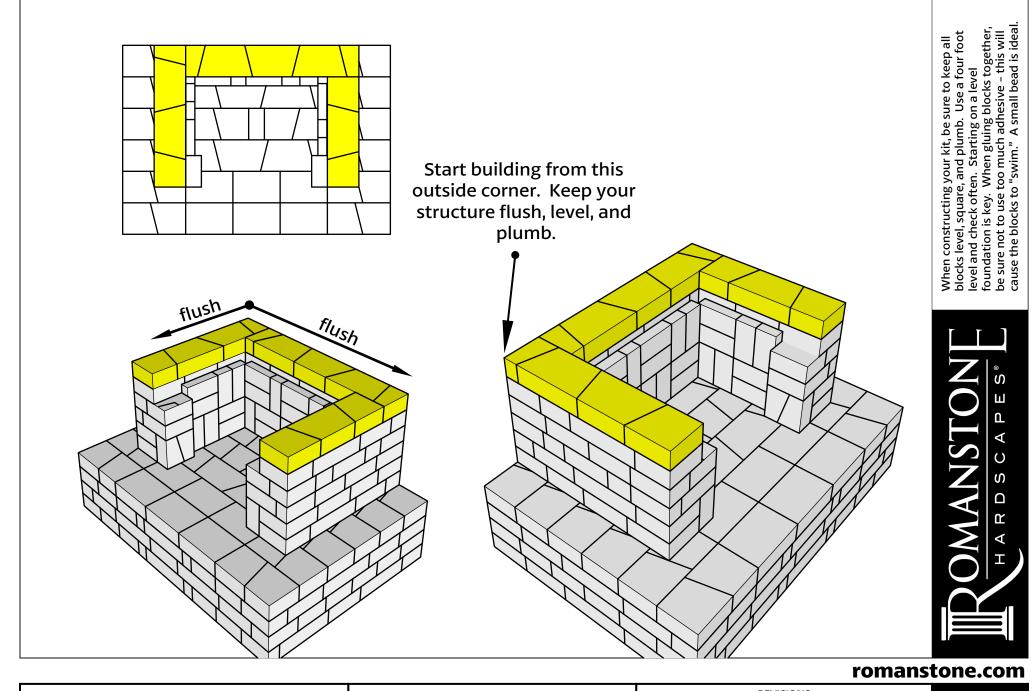
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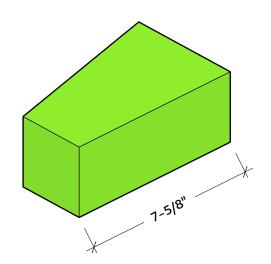


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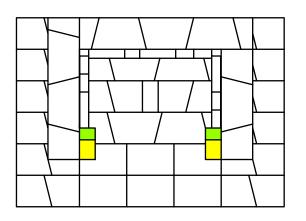
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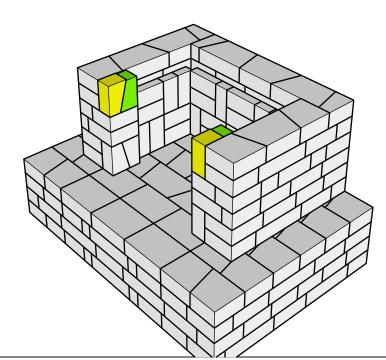
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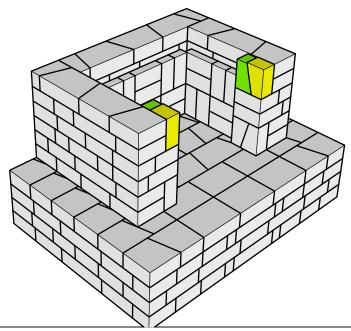
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It is very important to place these lintel block exactly as shown. Be sure to glue these block as well. These block will support your angle iron.









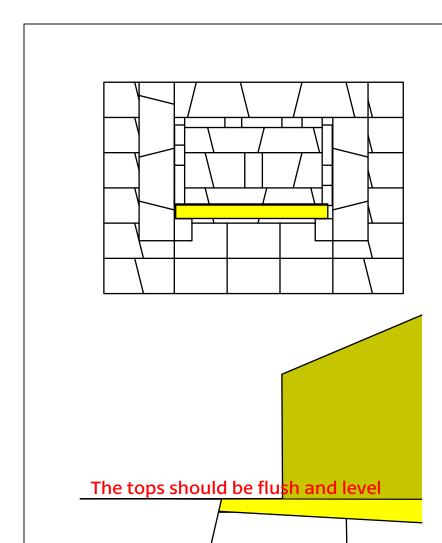
When gluing blocks together

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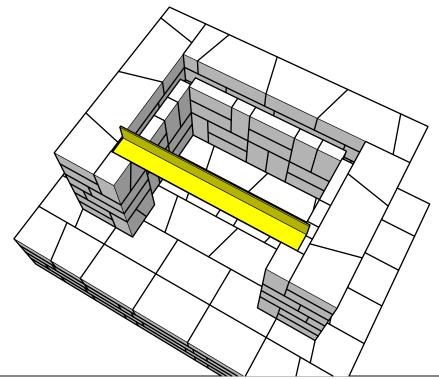
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4	5/25/2020	Continued Improvements -TP
5		



Place the angle iron such that the top of the angle leg is flush with the top of the surrounding blocks. If you do not make sure the top of the lintel is flush, the block will appear to sag above the opening.

Be sure that the longer side of the angle points upward. You may need to use coins as shims or add sand/mortar under the angle iron to make it flush. Be sure to roughly center the iron to the fire box opening. There will be extra room to allow for the angle iron to expand.



When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to unch adhesive – this will



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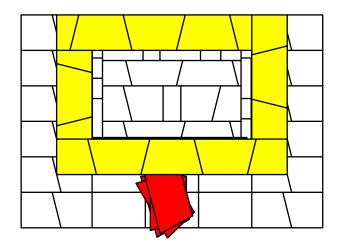
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			REVISIONS
		MM/DD/YY	REMARKS
	1	1/07/2020	First release - TP
	2	4/04/2020	Top course update- TP
	3	5/13/2020	Model rework- TP
	4	5/25/2020	Continued Improvements -TP
	5		

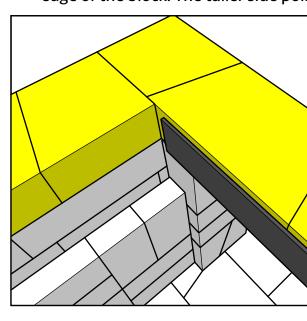
You will need to set up TEMPORARY support blocks before proceeding to this step.

Be sure to just catch the corner of the support block. It will be easier to remove later.

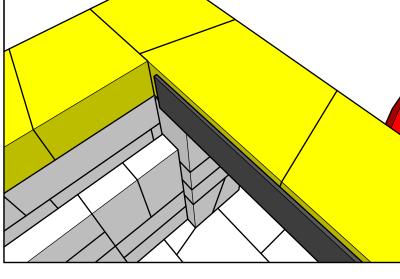
DO NOT GLUE THESE SUPPORT BLOCKS!



Tap the angle iron forward until it is fairly close to the edge of the block. The taller side points upward.







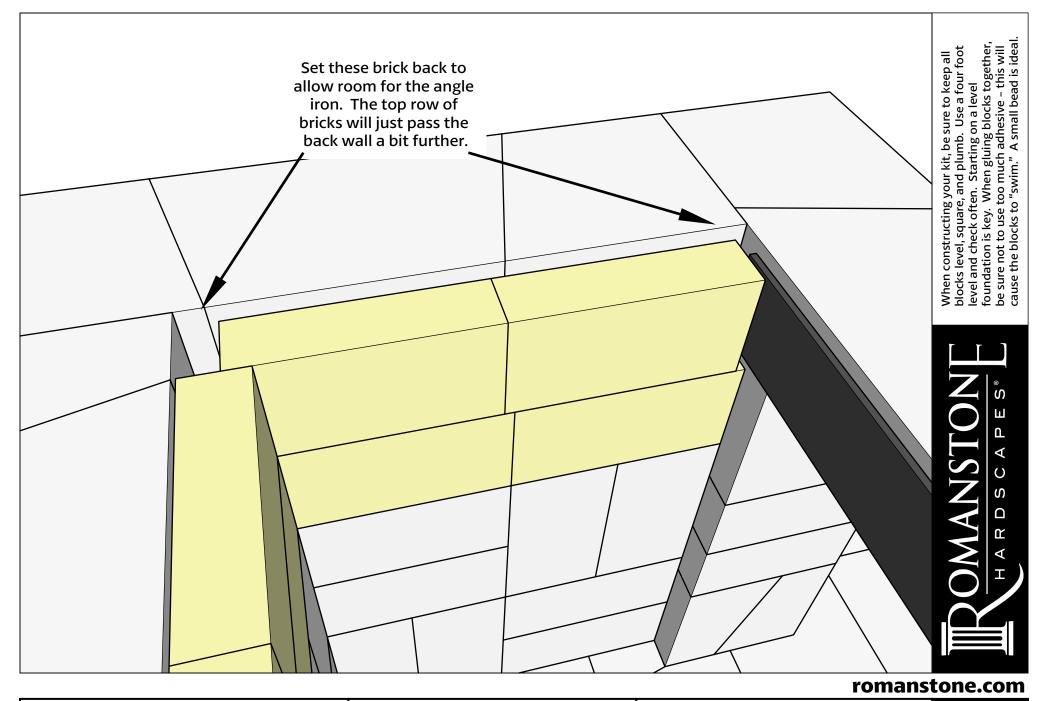
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Rockwell Fireplace

	REVISIONS		
		MM/DD/YY	REMARKS
_	1	1/07/2020	First release - TP
	2	4/04/2020	Top course update- TP
	3	5/13/2020	Model rework- TP
	4	5/25/2020	Continued Improvements -TP
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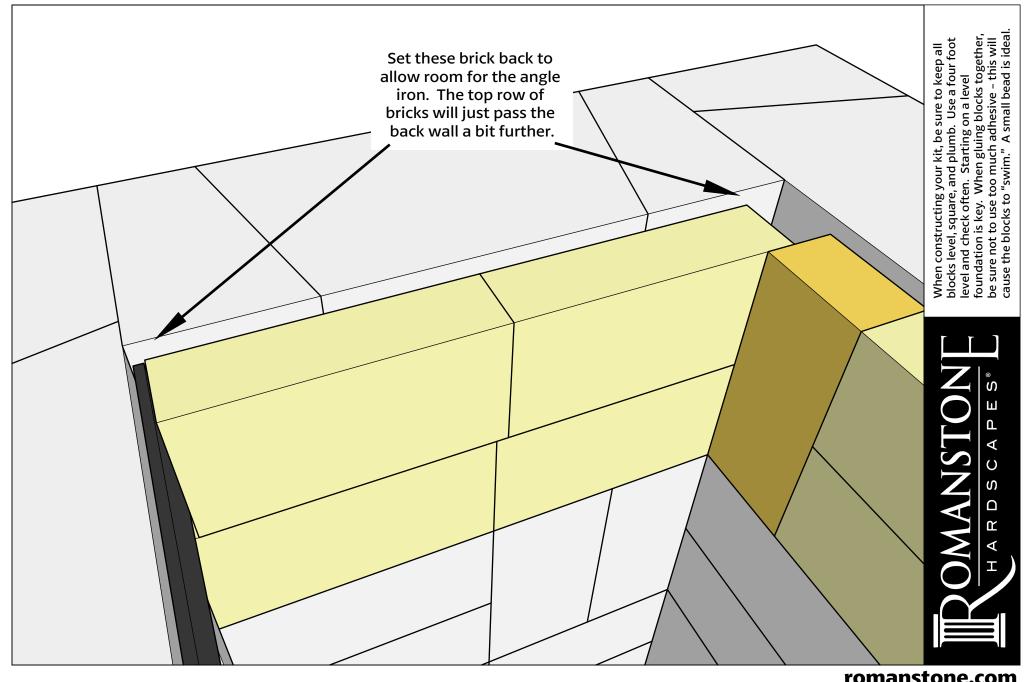


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Rockwell Fireplace

			REVISIONS
		MM/DD/YY	REMARKS
_	1	1/07/2020	First release - TP
	2	4/04/2020	Top course update- TP
	3	5/13/2020	Model rework- TP
	4	5/25/2020	Continued Improvements -TP
	5		



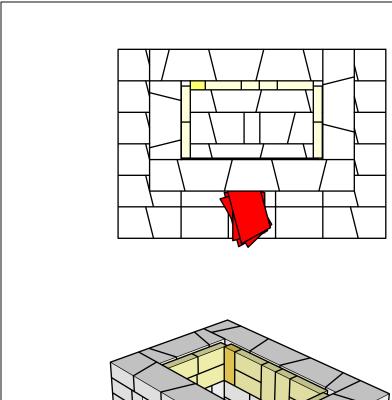
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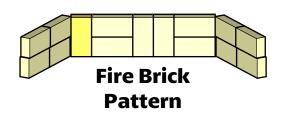
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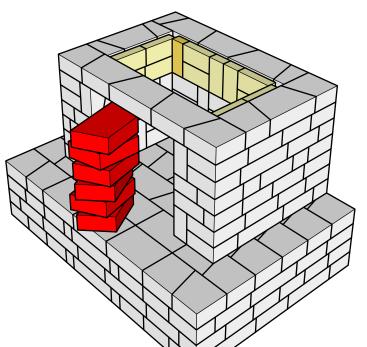
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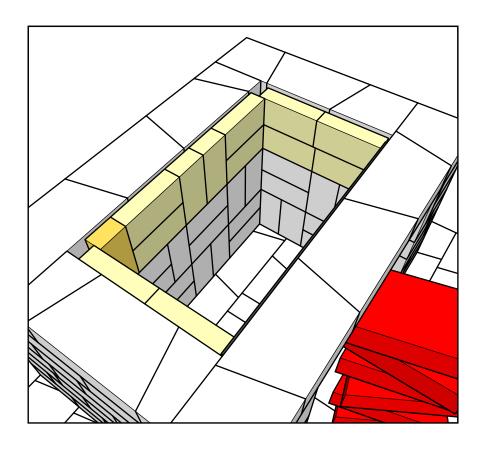
Rockwell Fireplace

			REVISIONS
		MM/DD/YY	REMARKS
_	1	1/07/2020	First release - TP
	2	4/04/2020	Top course update- TP
	3	5/13/2020	Model rework- TP
	4	5/25/2020	Continued Improvements -TP
	5		











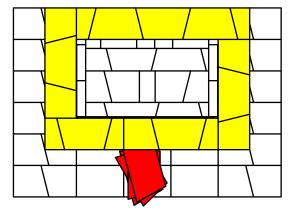
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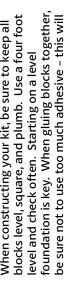
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Rockwell Fireplace

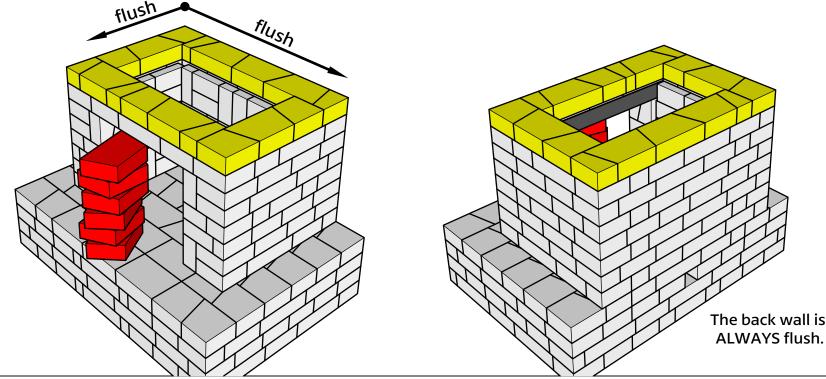
		REVISIONS
	MM/DD/YY	REMARKS
1	1/07/2020	First release - TP
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3	5/13/2020	Model rework- TP
4	5/25/2020	Continued Improvements -TP



Keep the back wall of the fireplace plumb. You're doing a great job!







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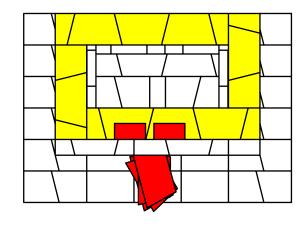
Rockwell Fireplace

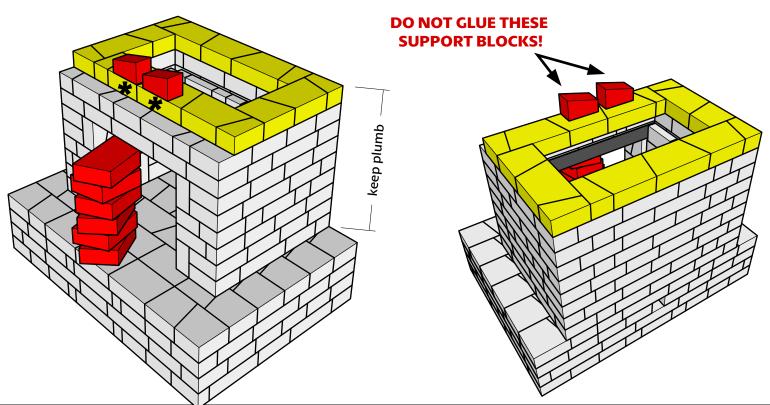
		REVISIONS
	MM/DD/YY	REMARKS
1	1/07/2020	First release - TP
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4	5/25/2020	Continued Improvements -TP
5		

★These block tend to want to rock back into the opening. Stack block to hold them into place until you place the next course.

Now is a good time to take a break (lunch).

This will allow the glue to set-up.







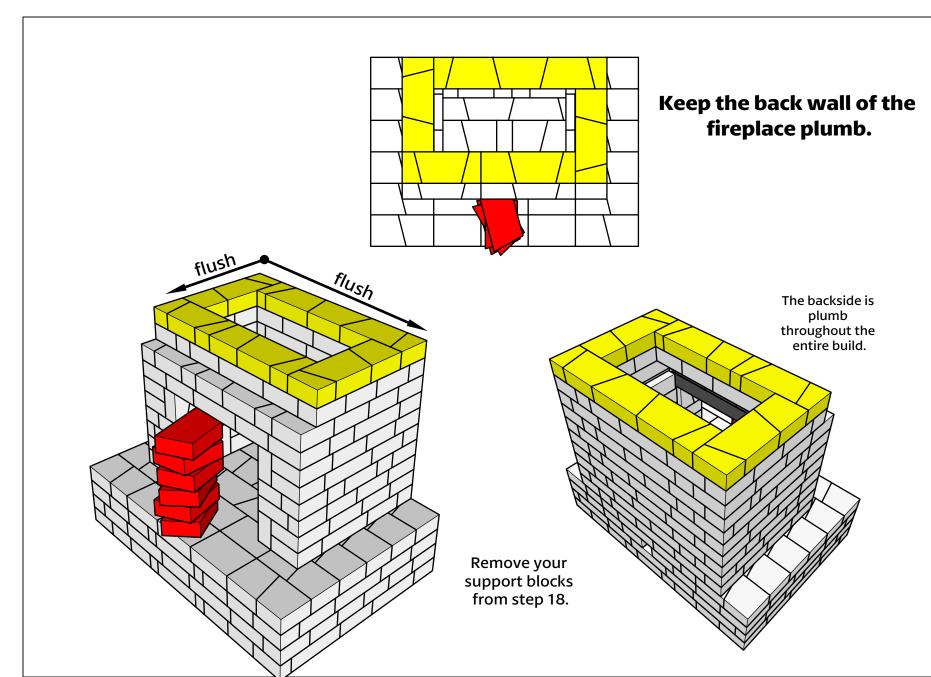
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Rockwell Fireplace

			REVISIONS
		MM/DD/YY	REMARKS
_	1	1/07/2020	First release - TP
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	4	5/25/2020	Continued Improvements -TP
	5		



When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot evel and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive – this will be sure and the blocks.



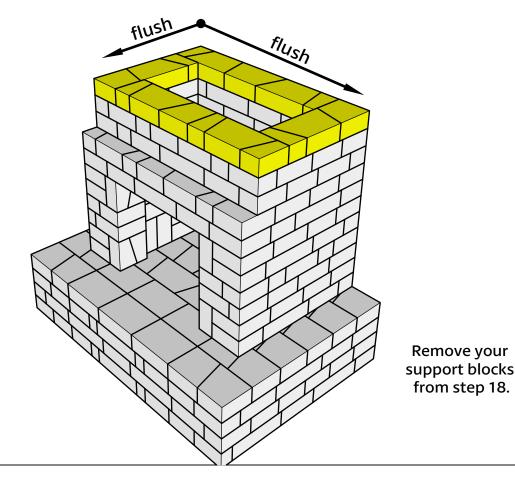
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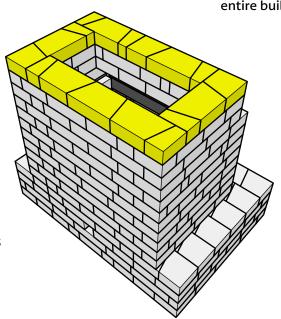
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		REVISIONS
	MM/DD/YY	REMARKS
1	1/07/2020	First release - TP
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3	5/13/2020	Model rework- TP
4	5/25/2020	Continued Improvements -TP
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The backside is plumb throughout the entire build.





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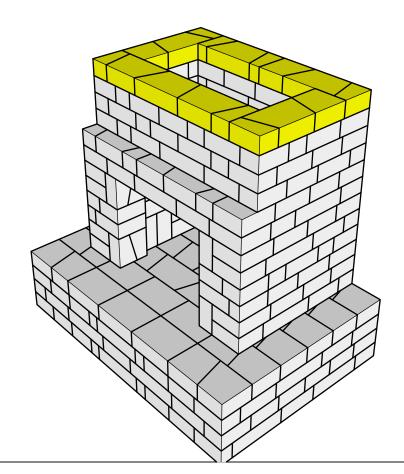
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Remove your

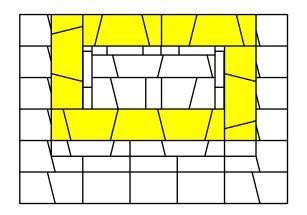
from step 18.

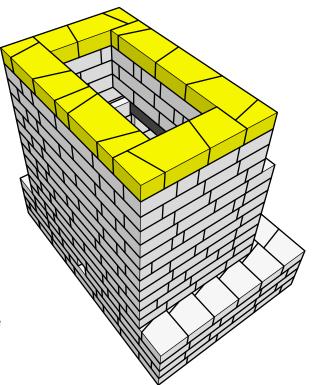
Rockwell Fireplace

		REVISIONS
	MM/DD/YY	REMARKS
1	1/07/2020	First release - TP
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3	5/13/2020	Model rework- TP
4	5/25/2020	Continued Improvements -TP
5		



The backside is plumb throughout the entire build.





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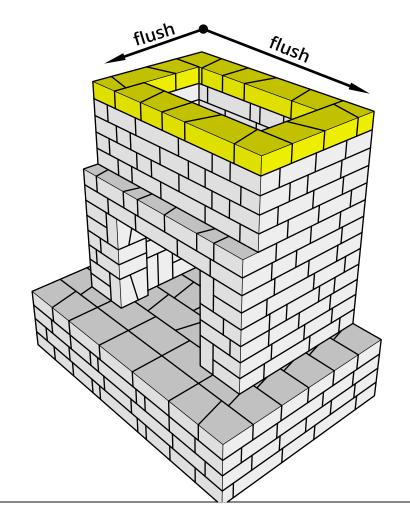
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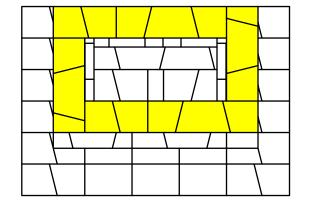
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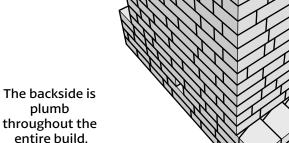
Rockwell Fireplace

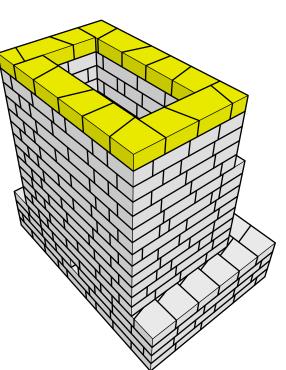
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		MM/DD/YY	REMARKS
_	1	1/07/2020	First release - TP
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	3	5/13/2020	Model rework- TP
	4	5/25/2020	Continued Improvements -TP
	5		











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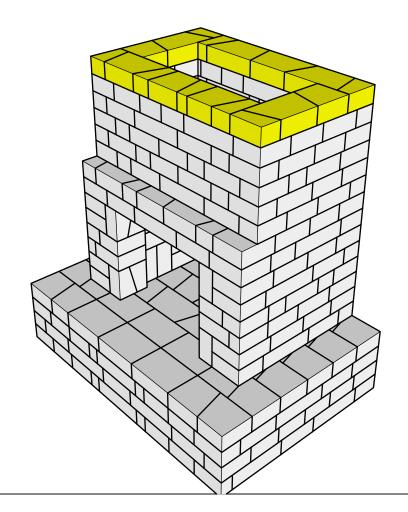
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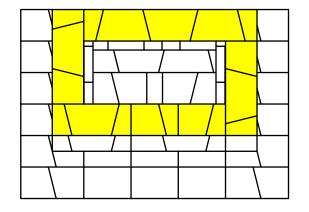
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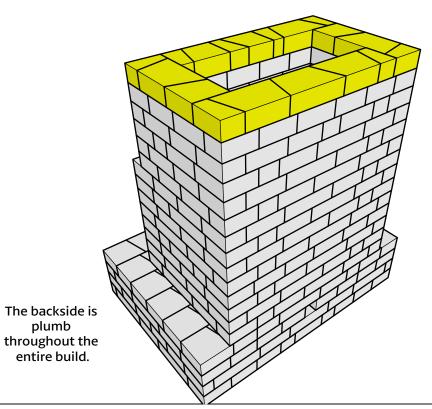
plumb

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	MM/DD/YY	REMARKS
1	1/07/2020	First release - TP
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3	5/13/2020	Model rework- TP
4	5/25/2020	Continued Improvements -TP
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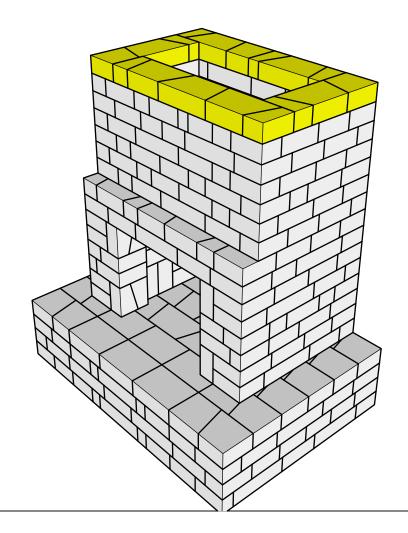
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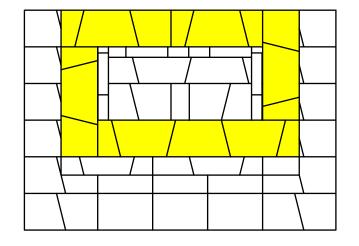
plumb

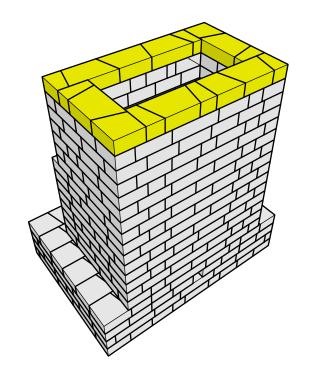
entire build.

Rockwell Fireplace

		MM/DD/YY	REMARKS
-	1	1/07/2020	First release - TP
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	3	5/13/2020	Model rework- TP
	4	5/25/2020	Continued Improvements -TP
	5		







When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive – this will be sure hot to use too much adhesive – this will



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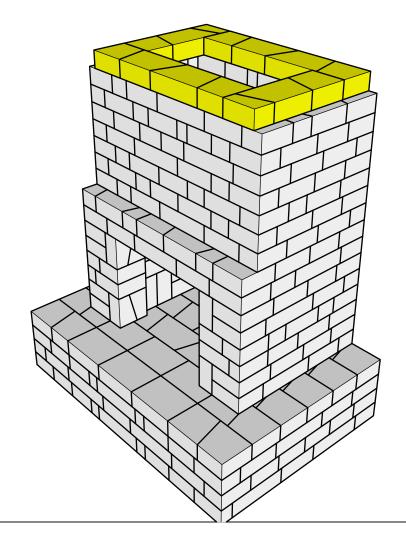
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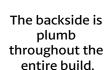
The backside is plumb throughout the entire build.

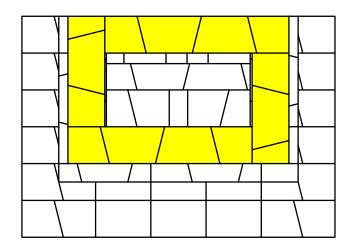
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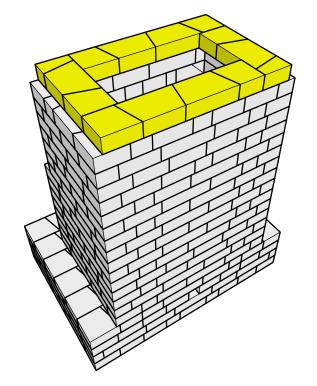
			REVISIONS
		MM/DD/YY	REMARKS
-	1	1/07/2020	First release - TP
	2	4/04/2020	Top course update- TP
	3	5/13/2020	Model rework- TP
	4	5/25/2020	Continued Improvements -TP
	5		

Keep the back wall of the fireplace plumb. Rack the block in approximately 2" from each side. This is the first course of the chimney!









When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will



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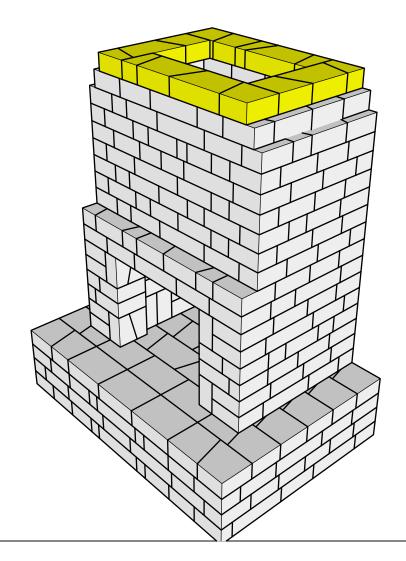
Rockwell Fireplace

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	MM/DD/YY	REMARKS	
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2	4/04/2020	Top course update- TP	
3	5/13/2020	Model rework- TP	

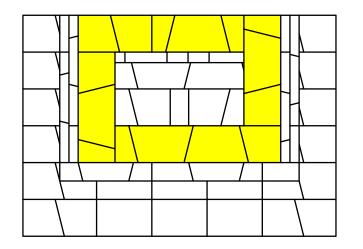
Continued Improvements -TP

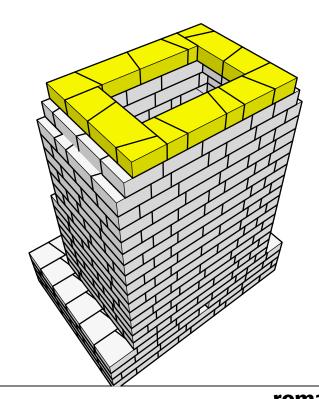
5/25/2020

Keep the back wall of the fireplace plumb. Rack the block in approximately 2" from each side.



The backside is plumb throughout the entire build.





When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive - this will



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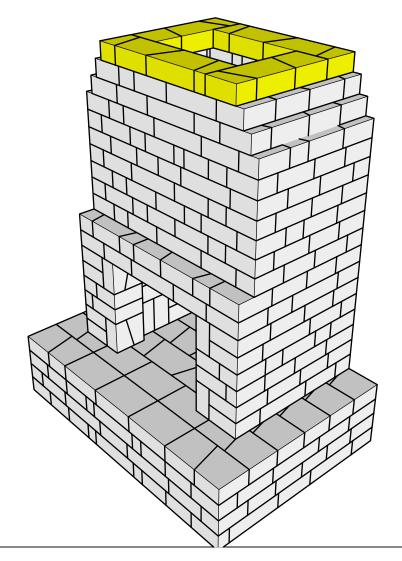
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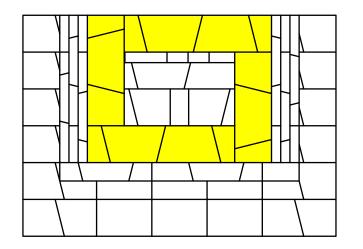
Rockwell Fireplace

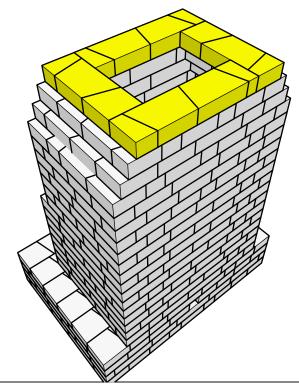
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-	1	1/07/2020	First release - TP
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	1	E/2E/2020	Continued Improvements TP

Keep the back wall of the fireplace plumb. Rack the block in approximately 2" from each side.



The backside is plumb throughout the entire build.





When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive – this will



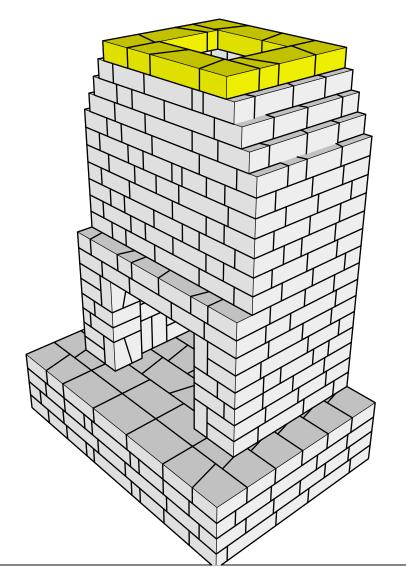
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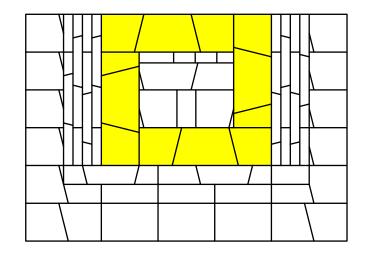
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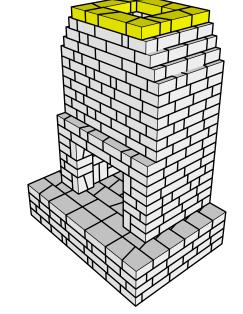
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		REVISIONS
	MM/DD/YY	REMARKS
1	1/07/2020	First release - TP
2	4/04/2020	Top course update- TP
3	5/13/2020	Model rework- TP
4	5/25/2020	Continued Improvements -TP
5		

Keep the back wall of the fireplace plumb. Rack the block in approximately 2" from each side.







When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together,



The backside is plumb throughout the entire build.

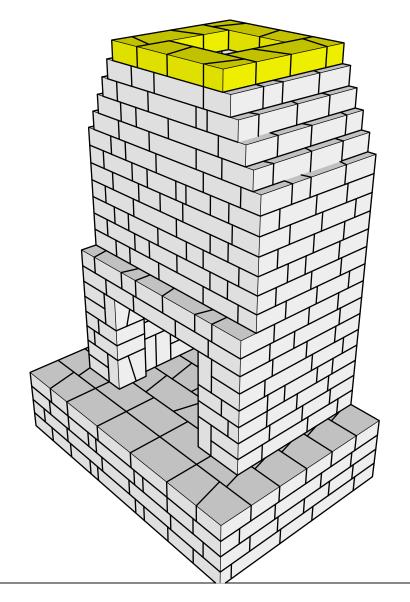
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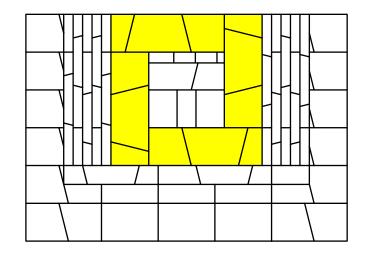
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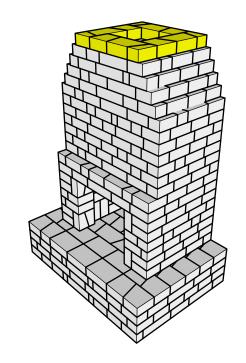
		REVISIONS
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1	1/07/2020	First release - TP
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Keep the back wall of the fireplace plumb. Rack the block in approximately 2" from each side.





The backside is plumb throughout the entire build.



When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, he sure not to use too much adhesive a this will



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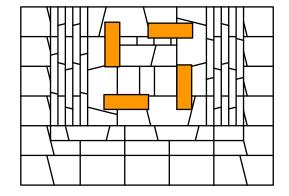
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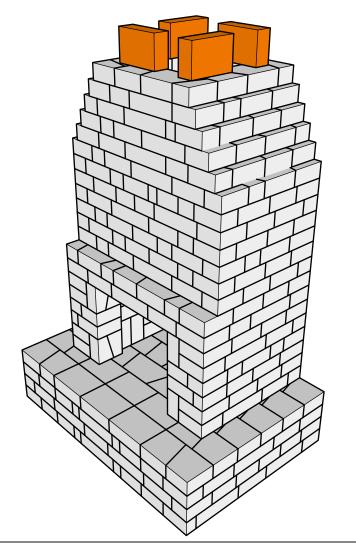
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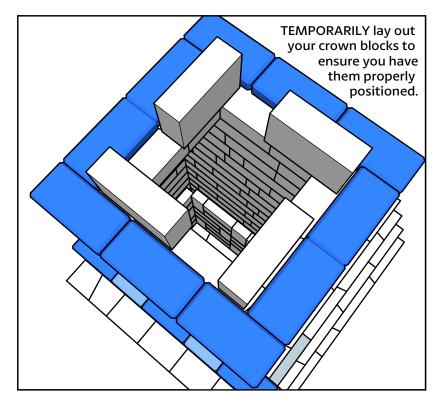
Rockwell Fireplace

		REVISIONS
	MM/DD/YY	REMARKS
1	1/07/2020	First release - TP
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Before gluing the top four blocks in place, TEMPORARILY lay out your crown blocks (blue shades) to ensure you have them properly positioned. **DO NOT GLUE THE CROWN BLOCKS AT THIS TIME.** Only glue the four cap support blocks (depicted in orange). You want to pull your support block in about 3/8" to allow extra room when squaring your cap later.







When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive — this will be sure and to use too.



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	REVISIONS		
	MM/DD/YY	REMARKS	
1	1/07/2020	First release - TP	
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4	5/25/2020	Continued Improvements -TP	

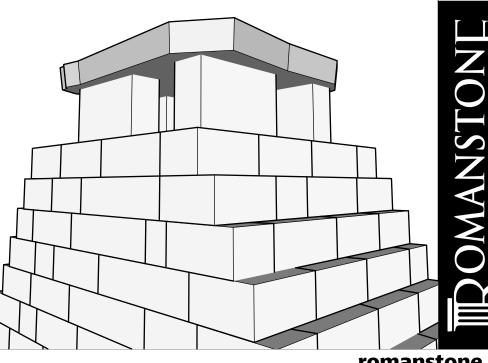
Remove the un-glued crown blocks before you install the large cap

block.

You don't want them falling on your toes! Also, allow the adhesive to fully cure on the support blocks before proceed-ing to lay the cap on these supports. You definitely don't want the cap block sliding out of control.

After the adhesive is set, place the cap block up-side-down on the top of your four block. Since the stone will be viewed from the ground looking up, the decorative side of the cap should be facing the ground. You may need to add some sand or coins to keep the cap from rocking on the block.

Placing the cap is the hardest part of the entire build. Use ladders and/or scaffolding. You can use the ledges created by the racked block as a "stairway" to move the block up until the final heave. When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, be sure not to use too much adhesive – this will



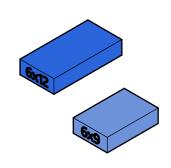


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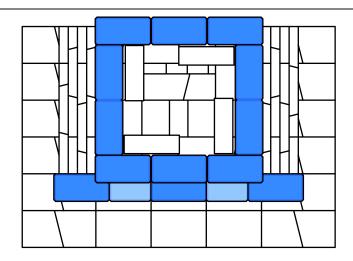
Rockwell Fireplace

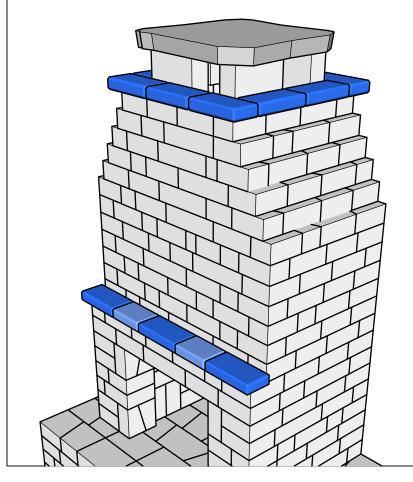
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_	1	1/07/2020	First release - TP
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	4	5/25/2020	Continued Improvements -TP
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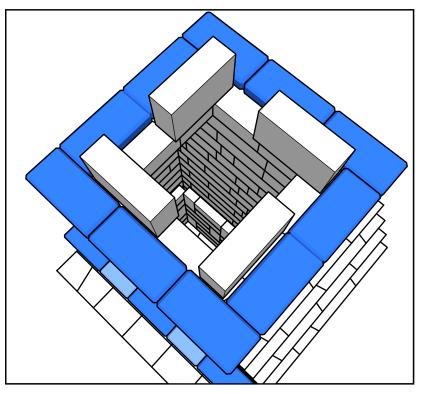


Add the finishing blocks. The back and sides of the crown are identical from one side to the other. I like to start from the front center. Work out from the center mantle block. There will be a slight overhang on the front and sides.

Glue these trim pieces well. They are the only block that aren't locked into place.







When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, he sure not to use too much adhesive - this will

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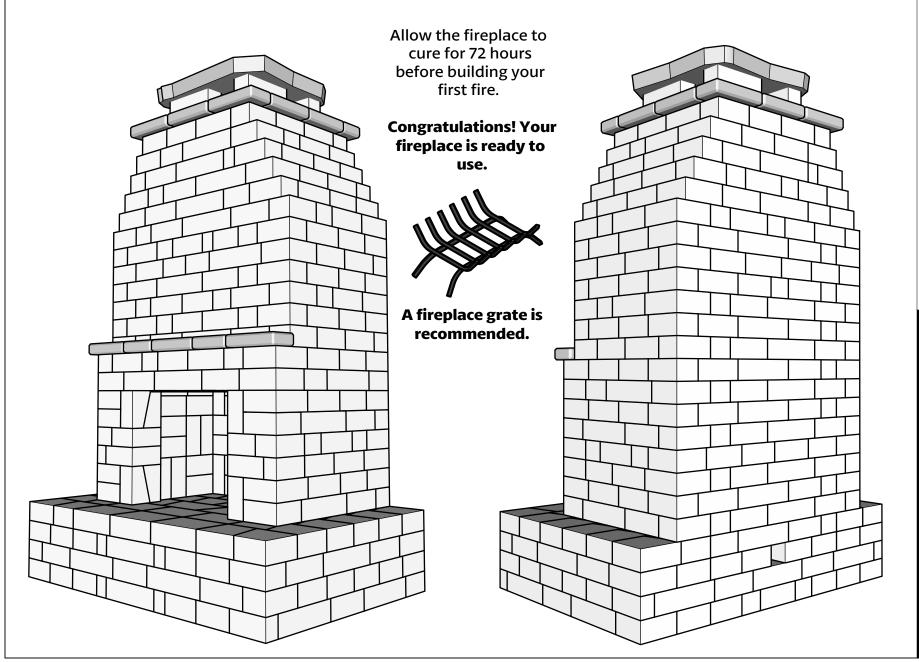
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_	1	1/07/2020	First release - TP
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	3	5/13/2020	Model rework- TP
	4	5/25/2020	Continued Improvements -TP
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	4	5/25/2020	Continued Improvements -TP
	5		

38

blocks together

foundation is key.

When constructing your kit, be sure to keep all blocks level, square, and plumb. Use a four foot